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Dyno Nobel

Moranbah Ammonium Nitrate
Project

Community Consultation
Report

September 2006



Contents

1.	Introduction	1
1.1	Purpose of the Community Consultation Strategy	1
1.2	Aims of the Community Consultation Strategy	1
1.3	Overview of the Community Consultation Strategy	1
2.	The Project	3
2.1	Dyno Nobel	3
2.2	Project Description	3
2.3	Project Goal	3
2.4	Significant Project	3
2.5	Inclusion of a Power Generation Plant into the Project	4
2.6	GHD's role in the project	6
3.	Role of the Coordinator-General and Dyno Nobel	7
4.	Community Consultation Strategy Implementation	8
4.1	Legislative Requirements for Community Consultation	8
4.2	Community Engagement Tools	8
4.3	Community Consultation Strategy	8
4.4	Newsletter	8
4.5	Focus Groups and One-on-One Meetings	9
4.6	Community Information Session	10
5.	Community Consultation Results	11
5.1	Key Issues Identified through the Community Consultation Strategy	11
5.2	Community Information Session	14
6.	Monitoring and Evaluation of the Community Consultation Strategy	15
6.1	Introduction	15
6.2	Monitoring Process	15
6.3	Results of the Monitoring Process	15



Table Index

Table 1	Legislative Roles and Responsibilities of the Coordinator-General and Dyno Nobel in the EIS process under the <i>State Development and Public Works Organisations Act 1971</i> (Qld)	7
Table 2	Selection of Community Engagement Tools	8
Table 3	Consultations (Moranbah Stakeholders)	9
Table 4	Key Issues Raised through the Community Consultation Strategy	11
Table 5	Monitoring Process	15
Table 6	Monitoring Results	15

Figure Index

Figure 1	Map of the Proposed Ammonium Nitrate Plant	5
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Appendices

- A Project Newsletter
- B Community Information Day – Advertisement
- C Community Information Day – Letterbox Drop Flyer
- D Community Information Day – Invitation to Stakeholders



1. Introduction

1.1 Purpose of the Community Consultation Strategy

As part of the EIS, GHD developed a Community Consultation Strategy (CCS), which was approved for implementation by Dyno Nobel Asia Pacific Limited (DN).

The purpose of the CCS was to outline:

- ▶ The consultation objectives, techniques and timeframes included in the EIS process; and
- ▶ The approach that covered consultation with the directly affected landowner, residents of Moranbah, project stakeholders, local government and the general community.

The Initial Advice Statement (IAS) for the project set out the importance of community consultation in the EIS process. The information generated by the CCS was integrated into the relevant technical studies (primarily the Social Impact Assessment (SIA)). This SIA report is an Appendix to the EIS Report.

GHD has only conducted community consultation on the project, including the construction camp. The announcement of the inclusion of a power generation facility into the project occurred after the community consultation program finished.

It should be noted that GHD has not undertaken any consultations on the inclusion of the power generation facility into the proposed project. This is based on the assessment that as long as the power generation facility is included as part of the project and not separate, there won't be any *additional* significant social impacts.

1.2 Aims of the Community Consultation Strategy

The aims of the CCS were:

- ▶ For the community of Moranbah to develop an awareness and understanding of the Project (objectives and the nature and extent of the proposed works) and the EIS;
- ▶ To target specific community stakeholders to assist in identifying social impacts and developing appropriate mitigation and management measures for the impacts (as per the SIA Terms of Reference (ToR)); and
- ▶ Seek community input and feedback into the EIS process and to report on it in the EIS Report.

1.3 Overview of the Community Consultation Strategy

As an overview, the CCS included:

- ▶ Project Information;
- ▶ Project Goals and Justification;
- ▶ Identification of Key Messages for the Project;



- ▶ Identification of negotiables and non-negotiables for the project;
- ▶ Identification of community engagement objectives;
- ▶ Stakeholder identification;
- ▶ Issues matrix;
- ▶ Development of an issues database;
- ▶ Risk and Opportunity Assessment;
- ▶ Identification of Community Engagement Tools;
- ▶ Implementation Plan of the CCS; and
- ▶ Monitoring and evaluation of the CCS.

The CCS was developed based on the Draft ToR and the IAS for the project.



2. The Project

2.1 Dyno Nobel

Dyno Nobel Asia Pacific Limited is the proponent of the Project. DN is a leading producer of explosives and explosives precursors and is widely acknowledged to be one of two significant suppliers of integrated ammonium nitrate and initiated systems in the world.

Dyno Nobel Asia Pacific Limited produces and markets explosives and detonation devices for coal, metals quarry, tunnelling, construction and seismic industries.

2.2 Project Description

Dyno Nobel Asia Pacific Limited is seeking to construct and operate a proposed Ammonium Nitrate Plant (the project) and an emulsions manufacturing plant in Queensland. Dyno Nobel Asia Pacific Limited was investigating the potential for expansion of its existing QNP facility at Moura, however this was found not to be a viable option. Therefore, DN has commenced studies to construct a facility in the Moranbah area (refer to Figure 1).

The current concept for a Moranbah operation is to construct a 350,000 tonnes per annum Ammonium Nitrate plant, making ammonium nitrate prill (solid) and ammonium nitrate emulsion (viscous liquid).

2.3 Project Goal

The goal of the project is for DN to construct and operate a new ammonium nitrate plant and an emulsions manufacturing plant in Queensland to produce ammonium nitrate emulsion and prill to service the rapidly expanding demand for ammonium nitrate from mining in Queensland.

2.4 Significant Project

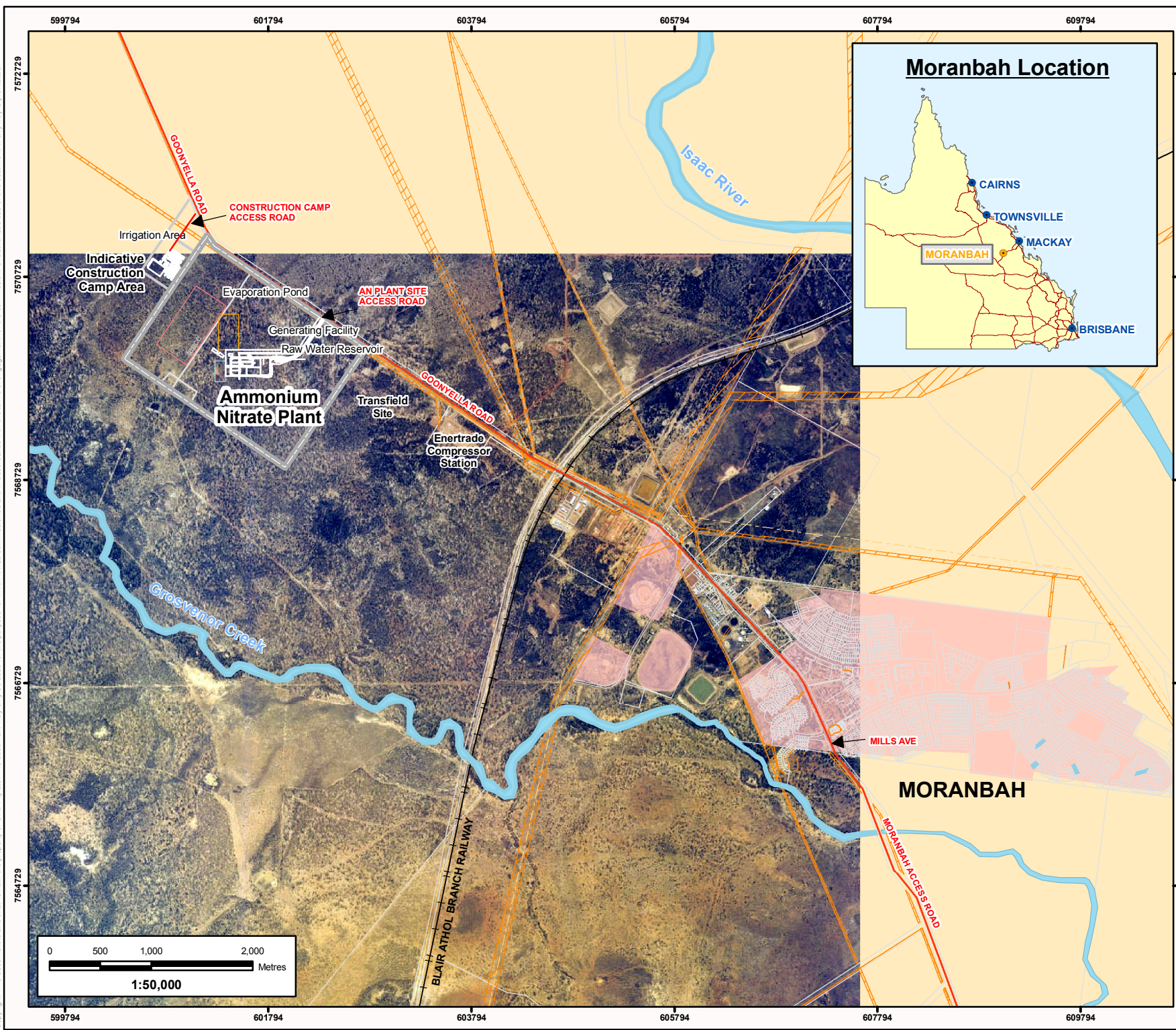
The Project was declared a significant project (under the *State Development and Public Works Organisation Act 1974 (Qld)*) by the Coordinator-General (CG) on 3 April 2006. Part 4 of the *State Development and Public Works Organisation Act 1971* (SDPWO) provides for the conduct of impact assessment through the preparation of an EIS. The impact assessment process ensures that proper account is taken of environmental effects associated with those projects declared to be significant projects for which an EIS is required, pursuant to section 26(1)(a) of the SDPWO. Only the most important or complex projects, where there is a Government requirement for centralised coordination of the assessment process, are generally declared to be significant projects.



2.5 Inclusion of a Power Generation Plant into the Project

In August 2006, DN announced that an independent third party (Enertrade Pty Ltd) is proposing to construct a 15MW gas-fired power generation facility for the supply of electricity to DN's proposed project. It is intended that the third party will own and operate the facility, which will serve the Dyno Nobel ammonia nitrate plant only. The facility is intended to provide a fully embedded supply (not grid connected) designed to meet DN's requirements. Gas feedstock for the facility will be supplied from coal seam gas resources located in the Moranbah area.

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Date: 02-10-06 Rev C
Datum: GDA94 (MGA) Zone 55
Source: Base data sourced from the State of Queensland, Department of Natural Resources, Mines. All other infrastructure supplied by Dyno Nobel Asia Pacific Ltd.
File: G:\4115824\GIS\Maps\Final\MXD\fig1_Site_Location_RevC.mxd

Legend

- Ammonium Nitrate Plant Site
- Evaporation Pond
- Generating Facility*
- Raw Water Reservoir
- Cadastre
- Easements
- Developed Area
- Watercourse
- Major Road
- Railway
- Powerlines

*Generating Facility location is subject to detailed engineering.

Moranbah Ammonium Nitrate Plant

Environmental Impact Statement

Figure 1 Site Location



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2.6 GHD's role in the project

GHD is contracted to DN to complete an EIS on the project near Moranbah. As part of the EIS, GHD is undertaking relevant community consultation with stakeholders for the project.

3. Role of the Coordinator-General and Dyno Nobel

As the project has been declared a significant project, the CG has some legislative responsibilities in relation to notifications during the EIS process. The following table sets out the responsibilities of the CG and DN (as the proponent) under the relevant sections of the *State Development and Public Works Organisations Act 1971* (Qld).

Table 1 Legislative Roles and Responsibilities of the Coordinator-General and Dyno Nobel in the EIS process under the *State Development and Public Works Organisations Act 1971* (Qld)

Section of Act	Coordinator-General (CG)	Dyno Nobel
Section 26 (1)(a) – Declaration of a significant project	Declared the project to be a significant project for which an EIS is required	
Section 30 – Finalising terms of reference	The CG finalises the terms of reference in conjunction with input from State agencies.	GHD/Dyno Nobel prepare draft terms of reference to be submitted to the CG.
Section 31 – CG may seek information to assist preparation of EIS	The CG can provide the IAS and the TOR to any entity considered to be able to provide comment and information that will help in the preparation of the EIS.	
The implementation of the GHD Community Consultation Strategy for the EIS		
Section 33 – Public Notification of EIS	To coordinate submissions.	After the proponent has prepared an EIS to the satisfaction of the CG, the proponent must publicly notify the following:
Section 34 – Making Submissions on EIS	After the end of the submission period, consider the EIS, all properly made submissions and other submissions accepted by the CG about the EIS and any other material the CG considers is relevant to the project.	<ul style="list-style-type: none"> Where a copy of the EIS is available for inspection;
Section 35 – CG evaluates EIS, submissions, other material and prepares report [This process takes place after GHD has submitted the Final EIS to Dyno Nobel, and does not relate to the consultation of the draft EIS in the Community Consultation Strategy]	<p>The CG may ask the proponent for additional information or comment on the EIS and the project.</p> <p>The CG must prepare a report evaluating the EIS.</p> <p>In evaluating the EIS, the CG may –</p> <ol style="list-style-type: none"> evaluate the environmental effects of the project and any other related matters; state conditions under Sections 39, 45, 47C, 49 or 49B; make recommendations under sections 43 or 52; and if division 8 applies to the project – impose, under that division, conditions for undertaking the project. <p>After completing the report, the CG must give a copy of it to the proponent and publicly notify to report.</p>	<ul style="list-style-type: none"> Where a copy of the EIS may be obtained at a stated reasonable cost; That submissions may be made to the CG about the EIS; The period (the submission period), set by the CG, during which a submission may be made.



4. Community Consultation Strategy Implementation

4.1 Legislative Requirements for Community Consultation

Both the CG and DN (as the proponent) have responsibilities of consultation under the SDPWO Act (Division 2, section 59(2)(b)). The community engagement tools and implementation plan recommended by GHD are separate to these legislative responsibilities, however are critical to the development of the EIS (SIA) and CCS.

4.2 Community Engagement Tools

In this Project the community engagement objectives are information and consultation, so consultation engagement tools have been chosen to suit (refer to Table 2).

Table 2 Selection of Community Engagement Tools

Tool	Community Engagement Objective	Purpose	Timing
Community Consultation Strategy	n/a	To provide the direction and context to the community engagement tools.	At the beginning of this process.
Newsletter	Information and Consultation	To provide the community of Moranbah information about the Project and the findings of the draft EIS.	Distributed at the Community Information Session
Focus Groups	Information and Consultation	To provide identified stakeholders with information about the project and seek their input to identifying impacts and appropriate mitigation measures.	May 2006
One-on-one meetings	Information and Consultation	To provide identified stakeholders with information about the project and seek their input to identifying impacts and appropriate mitigation measures.	May 2006
Community Information Session	Information	To provide feedback on the draft EIS	Draft EIS – once Dyno Nobel has approved for public display

4.3 Community Consultation Strategy

As part of the EIS, GHD developed a CCS, which was approved for implementation by DN.

4.4 Newsletter

A project newsletter was developed to be distributed at the Community Information Session on Wednesday 31 May 2006, refer to Attachment A.

4.5 Focus Groups and One-on-One Meetings

As part of the SIA, GHD held focus groups and one-on-one meetings with Project Stakeholders over a period of Monday 8 May until Wednesday 10 May 2006 (in Moranbah) refer to Table 3.

Table 3 Consultations (Moranbah Stakeholders)

Date	Organisation	Position	Consultation Type
08-05-06	Belyando Shire Council	Manager Community Services	Interview (in person)
08-05-06	Moranbah State High School	Principle	Interview (in person)
08-05-06	Queensland Police (Moranbah)	Officer in Charge	Interview (in person)
08-05-06	Moranbah Retail Association	President	Interview (in person)
09-05-06	Moranbah Real Estate	Property Consultant	Interview (in person)
09-05-06	Coal Country Caravan Park	Managers and Moranbah Lions Club Members	Interview (in person)
09-05-06	Moranbah State School	Principle	Interview (in person)
09-05-06	NEATO	Administration Support Assistant	Interview (in person)
09-05-06	Dr Johann Shulz	Doctor	Interview (in person)
09-05-06	Moranbah Lions Association	President Member	(Focus group with Moranbah Rotary Club)
09-05-06	Moranbah Rotary Club	President	Focus group with members
09-05-06	Dr Graham Rowles	Doctor	Interview (in person)
10-05-06	Emergency and Long Term Accommodation Moranbah (ELAM)		Interview (in person)
29-05-06	n/a	Landowner of Picardy Station	Interview (in person)

Outcomes from the meetings and focus groups with the Project Stakeholders were reported throughout the SIA.



4.6 Community Information Session

GHD held a Community Information Session (with representation from Dyno Nobel) on Wednesday 31 May 2006. The Community Information Session was advertised in the *Morning Bulletin* and the *Daily Mercury* on Saturday 27 May 2006 (refer to Attachment B), a letterbox drop to all Moranbah residents on Saturday 27 May (refer to Attachment C). Invitations were also sent directly to the Project Stakeholders by e-mail on Wednesday 24 and Thursday 25 May and mailed on Thursday 25 and Friday 26 May 2006 (refer to Attachment D).

5. Community Consultation Results

5.1 Key Issues Identified through the Community Consultation Strategy

The following key issues were identified through the CCS through the meetings with stakeholders and at the Community Information Session.

Table 4 Key Issues Raised through the Community Consultation Strategy

Question/Issues	Response	
	DN	GHD (EIS)
What will happen if there is a fire on the site?	A Safety Management System (SMS) will be developed for the facility under the Dangerous Goods Management Act 2001. Provision has been made for fire fighting and emergency response on site, which will be in coordination with the Rural Fire Service.	Discussed in the Hazard and Risk Assessment Report (Appendix 7.7) and within section 4.12. of the EIS
What are the chances that the plant will explode?	AN is not classified as an explosive. Its security and storage is governed by Queensland regulation, specific to Security Sensitive Ammonium Nitrate (SSAN). AN will be handled in accordance with the regulations and requirements under the Dangerous Goods Management Act 2001. The chances of explosion are very low as the material requires the combination of contamination, heat and pressure. Handling procedures for these materials are in place at other sites operated by DN to prevent this from occurring and will be used for this site.	Discussed in the Hazard and Risk Assessment Report (Appendix 7.7)
What will happen if the plant explodes?	As discussed AN will be handled in accordance with the legislative requirements. The risk due to the possibility of explosion has been examined and is very low).	Discussed in the Hazard and Risk Assessment Report (Appendix 7.7) and within section 4.12. of the EIS.



Question/Issues	Response	
	DN	GHD (EIS)
	In the highly unlikely event that the AN explodes the site has been developed to prevent offsite impacts from occurring.	
What will happen if one of the trucks carrying the AN explodes (Taroom example)?	The truck will explode however the likelihood of an explosion is exceedingly low.	Discussed in the Hazard and Risk Assessment Report (Appendix 7.7)
Can DN make provision for transport around peak times on the Goonyella and Moranbah Access Road (e.g. when the school bus is on the road and shift changes)?	Dyno Nobel Asia Pacific Limited has committed to minimising the impact of vehicles on the road both during construction and during operation. These proposed actions include a construction camp close to the camp with a proposed connecting road.	Discussed in the Traffic Impact Assessment Report (Appendix 7.6).
What type of security will there be for the plant and for transporting the AN? Taking into consideration the increased terrorism risk of small and remote air fields.	Dyno Nobel Asia Pacific Limited is required to develop a Security Management Plan as the material is classed as security sensitive AN. This requires significant security measures in accordance with provisions under relevant state legislation.	
What is the possibility of transporting the AN by rail?	It is a future consideration. At this point rail does not provide a viable option for DN it may in the future.	
Where will DN be transporting the AN too?	Initially customers in Queensland.	Details of transport routes are provided in Figure 3,4 and 5 of the EIS.
Will DN be transporting the AN over the Nebo Range?	No.	
Where is DN going to get water for the new housing?	Pressures on local infrastructure will be limited to the maximum extent practical. Water will be accessed via private pipeline and both plant and potable water will be provided for this facility, including construction and operation, its workforce and their families.	
Comments on the amount of water	Dyno Nobel Asia Pacific Limited will minimise its impact on the	



Question/Issues	Response	
	DN	GHD (EIS)
required by the plant in comparison to the amount the town already uses on restrictions.	towns resources through the provisions of water for its employees and their families during construction and operation.	
How will DN balance the needs of the Moranbah community and Moranbah community/family values with the needs of the plant?	Pressures on local infrastructure will be limited to the maximum extent practical. Dyno Nobel Asia Pacific Limited intends to have its permanent workforce based in Moranbah.	
How does DN propose to support the Moranbah community?	Dyno Nobel Asia Pacific Limited will support the community through the use of local contractors of goods and services where possible.	Included in the Social Impact Assessment Report of the EIS as a mitigation strategy.
What community benefits does DN propose for Moranbah?	Dyno Nobel Asia Pacific limited is investigating the purchase of property for its operational workforce in Moranbah. This will provide an addition to the community and a permanent workforce in the area.	Included in the Social Impact Assessment Report of the EIS as a mitigation strategy.
What will the 'pollution' impacts be on Moranbah and surrounding areas? <ul style="list-style-type: none"> ▶ Air quality; ▶ Emissions; and ▶ Water pollution. 	Dyno Nobel Limited will take all reasonable measures to minimise the impact on the surrounding areas.	Addressed within the specialist studies in the EIS.
Will DN have comparative wages and conditions (4x4x12 shifts) to the coal mines?	The wages will be similar to the wages within the mines.	Included in the Social Impact Assessment Technical Report of the EIS as a mitigation strategy.
Dyno Nobel Asia Pacific Limited would like to accommodate its operational staff in Moranbah – where are they likely to be located, and will DN own the houses or will staff have to purchase their own?	The maximum number of personnel will be sourced from the local area. However, due to the scarcity of suitably skilled labour in the Moranbah area, most of the construction and operational workforce will need to be obtained outside the local area.	
Dyno Nobel Asia Pacific Limited		



Question/Issues	Response	
	DN	GHD (EIS)
	is investigating a number of options including purchasing housing within Moranbah.	

5.2 Community Information Session

GHD only received one phone call in relation to the advertisement of the Community Information Session. This phone call related to the confirmation of venue and time.

The Community Information Session (based on advice from the Project Stakeholders) was held on Wednesday 31 May 2006 from 3.00pm until 7.00pm at the Moranbah Community Centre. To ensure maximum participation at the Community Information Session, GHD:

- ▶ Ensured timeframes allowed community members to attend before or after shift work;
- ▶ Directly invited Project Stakeholders and other members of their organisations to attend; and
- ▶ Conducted a letterbox drop to all residences the weekend before the Community Information Session (2,500 residences).

The project newsletters were distributed at the Community Information Session.

A total of 9 people attended and concerns raised during this session included:

- ▶ Negative impacts on the air quality and gas emissions from the Plant;
- ▶ Impacts on flora and fauna on the site;
- ▶ Water quality impacts and contamination of Grosvenor Creek from the Plant;
- ▶ Accommodation impacts including where will the workers be housed for both temporary and permanent accommodation;
- ▶ Availability of water and the current scarcity within the town. Ensuring the availability of water to Dyno Nobel employees and that this will not impact on negatively on the water supply of Moranbah; and
- ▶ Ammonia leakage from the Plant.

Each of these issues were addressed by Dyno Nobel and GHD staff at the Display.

6. Monitoring and Evaluation of the Community Consultation Strategy

6.1 Introduction

Monitoring and evaluation is an important component of any Community Consultation Strategy.

6.2 Monitoring Process

Table 5 Monitoring Process

Monitoring Technique	Responsibility	Timing
Review of local media	GHD	Through out the EIS
Feedback from stakeholders during one-on-one meetings and focus groups	GHD	Refer to the Community Consultation Implementation Plan
Feedback from community members at the staffed display	GHD	Refer to the Community Consultation Implementation Plan

6.3 Results of the Monitoring Process

Table 6 Monitoring Results

Monitoring Technique	Monitoring Results
Review of local media	GHD did not register any reports of the project in the local media.
Feedback from stakeholders during one-on-one meetings and focus groups	Refer to Section 5
Feedback from community members at the staffed display	Refer to Section 5



Appendix A

Project Newsletter

Dyno Nobel Proposed Ammonium Nitrate and Emulsions Plant Environmental Impact Statement (EIS) Community Newsletter

Dyno Nobel is proposing to build an Ammonium Nitrate and Emulsions Plant 6 kilometres northwest of Moranbah on the Goonyella Road. GHD has been commissioned to conduct an Environmental Impact Statement (EIS) for the proposed project.

The Community Information Session provides for the development of awareness and understanding of the Project, including project objectives and the nature and extent of proposed works, and the Environmental Impact Assessment (EIS) process within the Moranbah community.

The Community Information Session will provide feedback to stakeholders who participated in the Social Impact Assessment (SIA) consultations. It is also an opportunity for the broader Moranbah community to find out about the proposed project and the draft EIS.

The Project

Dyno Nobel (the proponent) are seeking to construct and operate a new ammonium nitrate plant and an emulsions manufacturing plant in Queensland to produce ammonium nitrate emulsion and prill to service the rapidly expanding demand for ammonium nitrate from mining in Queensland and New South Wales.



View of the Project Site from Goonyella Road

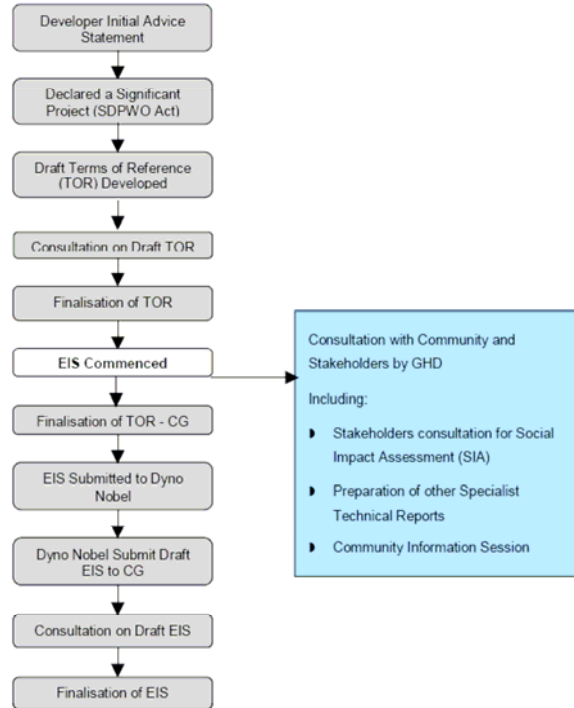
The Project was declared a stage significant project (under the *State Development and Public Works Organisation Act 1974* (Qld)) by the Coordinator General on 3 April 2006. This legislation provides for the preparation of an Environmental Impact Statement (EIS). The impact assessment process ensures that proper account is taken of environmental, including social, effects associated with projects declared to be significant projects for which an EIS is required. Only the most important or complex projects, where there is a Government requirement for centralised coordination of the assessment process, are generally declared to be significant projects.

Process

The Community Information Session forms part of the Community Consultation tools that GHD use to consult with key stakeholders and the community on issues surrounding the proposed Ammonium Nitrate Plant at Moranbah.

Structure of EIS

The following diagram illustrates where the Community Information Session fits into the overall EIS process.



Components of the EIS

As part of the EIS process, GHD has undertaken the following specialist studies:

- ▶ Flora and Fauna
- ▶ Risk and Safety
- ▶ Traffic
- ▶ Noise Modelling
- ▶ Visual Amenity
- ▶ Air Modelling
- ▶ Socio-economic
- ▶ Statutory Planning
- ▶ Waste Management

The results of each specialist study feed into the final EIS.



Appendix B

Community Information Day – Advertisement



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Community Information Session



Dyno Nobel Proposed Ammonium Nitrate and Emulsions Plant

Environmental Impact Statement (EIS)

Dyno Nobel is proposing to build an Ammonium Nitrate and Emulsions Plant 6 kilometres northwest of Moranbah on the Goonyella Road. GHD has been commissioned to conduct an Environmental Impact Statement (EIS) for the proposed project.

GHD is holding a Community Information Session on the draft Environmental Impact Statement (EIS).

Venue: Moranbah Community Centre - Hall 2, off Mills Avenue, Moranbah.

Date: Wednesday 31 May

Time: 3pm – 7pm

Please come along if you would like to find out more information about the project and the Draft Environmental Impact Statement (EIS).

Contact: Cassara Jux (07) 3316 3476

50m1010

Advertised in the *Morning Bulletin* and the *Daily Mercury* Saturday 27 May 2006



Appendix C

Community Information Day – Letterbox Drop Flyer



26 May 2006

**Community Information Session for the
Proposed Dyno Nobel Ammonium Nitrate Plant**

Dyno Nobel is proposing to build an Ammonium Nitrate and Emulsions Plant
6 kilometres northwest of Moranbah on the Goonyella Road.

GHD has been commissioned to conduct an
Environmental Impact Statement (EIS) for the proposed project.

GHD invites you to attend a Community Information Session on the
Draft Environmental Impact Statement (EIS).

Details are as follows:

Venue: Moranbah Community Centre - Hall 2,
off Mills Avenue, Moranbah.

Date: Wednesday 31 May

Time: 3 pm – 7 pm

If you would like any further information about the
Community Information Session, please
contact Cassara Jux on (07) 3316 3476.

Distributed by Perfect Type (local Moranbah company) on Saturday 27 May 2006



Appendix D

Community Information Day – Invitation to Stakeholders



14 September 2006



Our ref: 41/15824/343036

Stakeholder
Stakeholder Address

Dear *Stakeholder*

RE: Community Information Session for the Proposed Dyno Nobel Ammonium Nitrate Plant

GHD is undertaking the Environmental Impact Statement (EIS) for the proposed Dyno Nobel Ammonium Nitrate and Emulsions Plant at Moranbah.

As part of the EIS process, GHD is holding a community information session to provide feedback to stakeholders who participated in the Social Impact Assessment (SIA) consultations. It is also an opportunity for the broader Moranbah community to find out about the proposed project and the draft EIS.

GHD would like to invite you and other members of your organisation to attend the Community Information Session. Details are as follows:

Venue: Moranbah Community Centre - Hall 2, off Mills Avenue, Moranbah.

Date: Wednesday 31 May

Time: 3 pm – 7 pm

Tea and Coffee will be provided.

Please pass this invitation on to other interested members of the Moranbah community.

If you would like any further information about the Community Information Session, please contact Cassara Jux on (07) 3316 3476.

Yours faithfully
GHD Pty Ltd

Rachel Gibson
Community Consultant



GHD Pty Ltd ABN 39 008 488 373

201 Charlotte Street Brisbane Qld 4000



GPO Box 668 Brisbane Qld 4001 Australia

T: (07) 3316 3000 F: (07) 3316 3333 E: bnemail@ghd.com.au

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		Name	Signature	Name	Signature	Date
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